

CONTINENTAL

PIPE & TUBE CUT-OFF MACHINES

We Make the Cut, Fast and Clean!

**Model 2A Cut-off Machine
for 1/4" to 2" diameter pipe
and tube . . .**

Continental cut-off machines cut pipe and tube quickly and cleanly using the unique rotary cut-off method. This method and our machines have a number of benefits over other processes:

- Because the blade only passes through the tube's wall thickness, not the entire diameter, cuts are much faster than band saws, cold saws, etc.
- No chips are created and usually no coolant is required, so your parts and the work area stay clean. No chips, No mess, No hassle!
- The cut is smooth and clean with minimal burrs, so secondary de-burring operations can often be eliminated.

Visit our website at www.continentalcutoff.com to learn more about rotary tube cutting!

Capacity:

- 1/4" to 2" OD X 1/4" wall

Typical cut times for mild steel:

- 1" OD X 0.065" wall . 1 second
- 2" OD X 1/8" wall . . . 2 seconds

Includes:

- Manual length gauge
- Cutter block assembly
- Standard cut-off blade

Optional:

- Tube support tables
- Automatic length gauge assembly
- Wide range of cutter block assemblies
- Automatic feed systems



Model 2A with Standard Manual Length Gauge
Footprint: 16" X 18"
Overall height: 55"
Weight: 550 lbs.

Accessories

Variable Speed Drive Options

- Allows control of blade rotational speed

Model 425

- Tube support table for 10' to 12' stock lengths

Model 426

- Tube support table for 18' to 20' stock lengths

Model 428

- Automatic length gauge assembly

Model 466

- Cutter block assembly for 1" to 2" OD pipe and tube

Model 491

- Cutter block assembly for 3/8" to 1" OD pipe and tube

Model 492

- Cutter block assembly for 1/4" to 3/8" OD pipe and tube

Model 2A Air-operated Cut-off Machine

Complete with motor starter, 1HP (220/440 volt, 3 phase, 60 Hz) motor, Model 442 manual length gauge assembly, choice of one standard cutter block assembly and standard cut-off blade

- Best use: high production applications or long production run applications
- Simple, fast setup - easy to learn
- Inexpensive, resharpenable blades
- Chipless rotary cut is clean, smooth and fast
- Air power provides fast cutting - up to 1/4" wall thickness



**Automatic Programmable Feeder
available for Model 2A**

Visit our new website at www.continentalcutoff.com to learn how Continental's rotary cut-off machines can improve your tube cutting operation.