

CONTINENTAL

PIPE & TUBE CUT-OFF MACHINES

We Make the Cut, Fast and Clean!

**Model 2B Cut-off Machine
for 1/4" to 2" diameter pipe
and tube . . .**

Continental cut-off machines cut pipe and tube quickly and cleanly using the unique rotary cut-off method. This method and our machines have a number of benefits over other processes:

- Because the blade only passes through the tube's wall thickness, not the entire diameter, cuts are much faster than band saws, cold saws, etc.
- No chips are created and usually no coolant is required, so your parts and the work area stay clean. No chips, No mess, No hassle!
- The cut is smooth and clean with minimal burrs, so secondary de-burring operations can often be eliminated.

Visit our website at www.continentalcutoff.com to learn more about rotary tube cutting!

Capacity:

- 1/4" to 2" OD X 5/32" wall

Cutting times achieved for mild steel tubing:

- 1/2" OD X 20 GA wall . . . 3 seconds
- 1" OD X 16 GA wall6 seconds
- 2" OD X 22 GA wall . . . 8 seconds
- 2" OD X 5/32" wall11 seconds

Includes:

- Cutter block assembly
- Standard cut-off blade
- Manual length gauge



Model 2B Specifications:
Bench space : 14" X 18"
Overall height: 25"
Weight: 275 lbs.

Accessories

Model 400

- Cutterblock Assembly for 1" to 2" OD pipe and tube

Model 401

- Cutterblock Assembly for 3/8" to 1" OD pipe and tube

Model 402

- Cutterblock Assembly for 1/4" to 3/8" OD pipe and tube

Model 419

- Cutterblock Assembly with full-size rollers for 1" to 2" OD pipe and tube

Model 494

- Cutterblock Assembly with full-size rollers for 3/8" to 1" OD pipe and tube

Model 413

- Pipe and Tube Support will accept 1/4" to 2" OD pipe and tube

Model 5585

- Machine Stand (33" high pedestal base)

Model 2B Hand-operated Cut-off Machine

Complete with 1HP (115VAC, 1 phase, 60 Hz) motor with manual starter, Model 442 manual length gauge assembly, choice of one standard cutter block assembly and standard cut-off blade

- Best use: lower production applications or short production run applications
- Simple, fast setup - easy to learn
- Inexpensive, resharpenable blades
- Chipless rotary cut is clean, smooth and fast

Visit our new website at www.continentalcutoff.com to learn how Continental's rotary cut-off machines can improve your tube cutting operation.