Continental cut-off machines cut pipe and tube quickly and cleanly using the unique rotary cut-off method. This method and our machines have a number of benefits over other processes:

- Because the blade only passes through the tube’s wall thickness, not the entire diameter, cuts are much faster than band saws, cold saws, etc.
- No chips are created and usually no coolant is required, so your parts and the work area stay clean. No chips, No mess, No hassle!
- The cut is smooth and clean with minimal burrs, so secondary de-burring operations can often be eliminated.

Visit our website at www.continentalcutoff.com to learn more about rotary tube cutting!

**Capacity:**
- 3/8” to 7-1/2” OD X 3/8” wall

**Typical cut times for mild steel:**
- 4-1/2” OD X 1/4” wall . . . 10 seconds
- 6” OD X 3/8” wall . . . . . .20 seconds

**Includes:**
- Manual length gauge
- Cutter block assembly
- Standard cut-off blade

**Optional:**
- Automatic length gauge assembly
- Wide range of cutter block assemblies
- Motor upgrade to 5HP
- Tube support system
- Special increased capacity package for cutting pipe and tube up to 8-5/8” OD X 1/2” wall
- Automatic feed systems

**Accessories**

**Variable Speed Drive Options**
- Allows control of blade rotational speed with 3 or 5HP motors

**Model 422A**
- 5HP motor assembly with 3-belt drive, in place of standard 3HP

**Model 465**
- Cutter block assembly for 3/8” to 1-1/4” OD pipe and tube

**Model 468**
- Cutter block assembly for 3/4” to 7-1/2” OD pipe and tube

**Model 448**
- Automatic length gauge assembly, for use on air-operated machines

**Model 6A Air-operated Cut-off Machine**
Complete with motor starter, 3HP (220/440 volt, 3 phase, 60 Hz) motor. Model 444 manual length gauge assembly, choice of one standard cutter block assembly and standard cut-off blade
- Best use: high production applications or long production run applications
- Simple, fast setup - easy to learn
- Inexpensive, resharpenable blades
- Chipless rotary cut is clean, smooth and fast
- Air power provides fast cutting - up to 1/2” wall thickness

**Model 6H Hand-operated Cut-off Machine**
Complete with motor starter, 3HP (220/440 volt, 3 phase, 60 Hz) motor. Model 444 manual length gauge assembly, choice of one standard cutter block assembly and standard cut-off blade
- Best use: short production run applications with frequent tube size changes
- Super easy to set up and operate

Visit our new website at www.continentalcutoff.com to learn how Continental’s rotary cut-off machines can improve your tube cutting operation.